

AQL 2.5 chart: general inspection level II

ISO 2859-1 / ANSI/ASQ Z1.4, single sampling, normal inspection

LOT SIZE (UNITS)	CODE LETTER	SAMPLE SIZE	ACCEPT	REJECT
2 to 8	A	5*	0	1
9 to 15	B	5*	0	1
16 to 25	C	5	0	1
26 to 50	D	5*	0	1
51 to 90	E	20*	1	2
91 to 150	F	20	1	2
151 to 280	G	32	2	3
281 to 500	H	50	3	4
501 to 1,200	J	80	5	6
1,201 to 3,200	K	125	7	8
3,201 to 10,000	L	200	10	11
10,001 to 35,000	M	315	14	15
35,001 to 150,000	N	500	21	22
150,001 to 500,000	P	500*	21	22
500,001 and over	Q	500*	21	22

Accept: the lot passes this class at this many defects or fewer. Reject: it fails at this many or more.

* The table's arrow moves the plan: use this sample size, not the code letter's.

If the sample is as large as the lot or larger, inspect every unit. Name the ISO 2859-1 edition in your contract.

AQL 4.0 chart: general inspection level II

ISO 2859-1 / ANSI/ASQ Z1.4, single sampling, normal inspection

LOT SIZE (UNITS)	CODE LETTER	SAMPLE SIZE	ACCEPT	REJECT
2 to 8	A	3*	0	1
9 to 15	B	3	0	1
16 to 25	C	3*	0	1
26 to 50	D	13*	1	2
51 to 90	E	13	1	2
91 to 150	F	20	2	3
151 to 280	G	32	3	4
281 to 500	H	50	5	6
501 to 1,200	J	80	7	8
1,201 to 3,200	K	125	10	11
3,201 to 10,000	L	200	14	15
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